

PUBLISHED: 21-JUL-2020
2020.0 DEFENDER (LE), 501-02

FRONT END BODY PANELS

FRONT LEFT FENDER (G2424831)

mcx30.com

REMOVAL

 CAUTION:

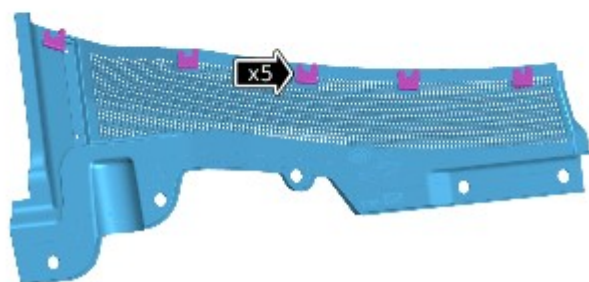
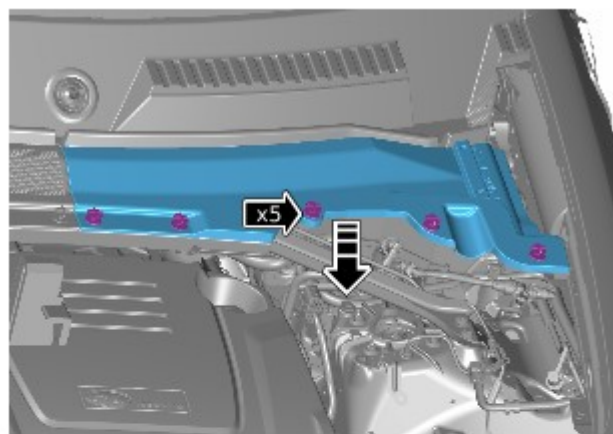
Care must be taken to avoid damaging the surrounding paintwork.

 NOTE:

- This procedure contains some variation in the illustrations depending on the vehicle specification, but the essential information is always correct.
- This procedure contains illustrations showing certain components removed to provide extra clarity.

1. Raise and support the vehicle on a suitable 2 post lift.
Refer to: [Jacking and Lifting](#) (100-02 Jacking and Lifting, Description and Operation).
2. Remove the front fender moulding.
Refer to: [Front Fender Moulding](#) (501-08 Exterior Trim and Ornamentation, Removal and Installation).
3. Remove the front wheel arch liner.
Refer to: [Front Wheel Arch Liner](#) (501-02 Front End Body Panels, Removal and Installation).
4. Remove the front bumper.
Refer to: [Front Bumper](#) (501-19 Bumpers, Removal and Installation).
5. Remove the front fender trim panel.
Refer to: [Front Fender Trim Panel](#) (501-08 Exterior Trim and Ornamentation, Removal and Installation).

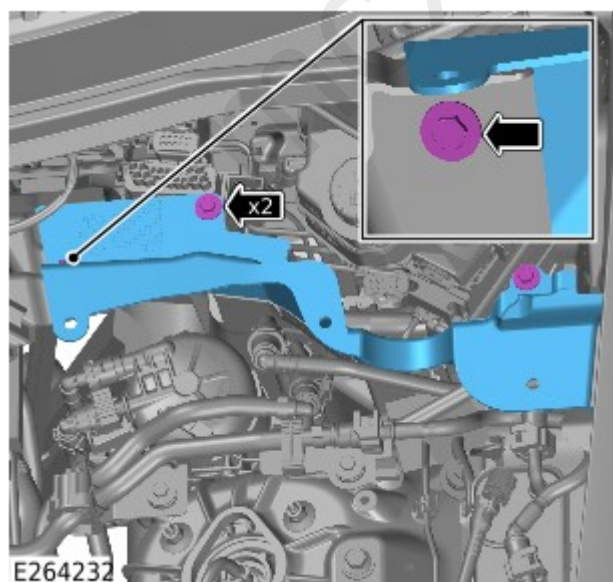
6.



E248295

- Remove the 5 clips.
- Remove the access cover.

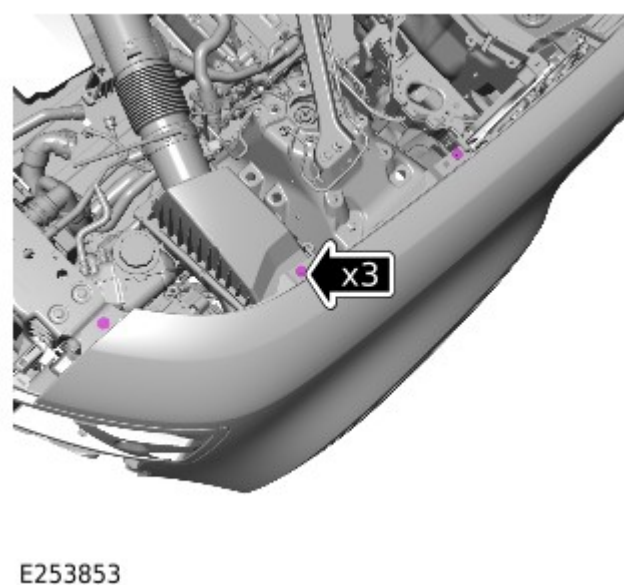
7.



E264232

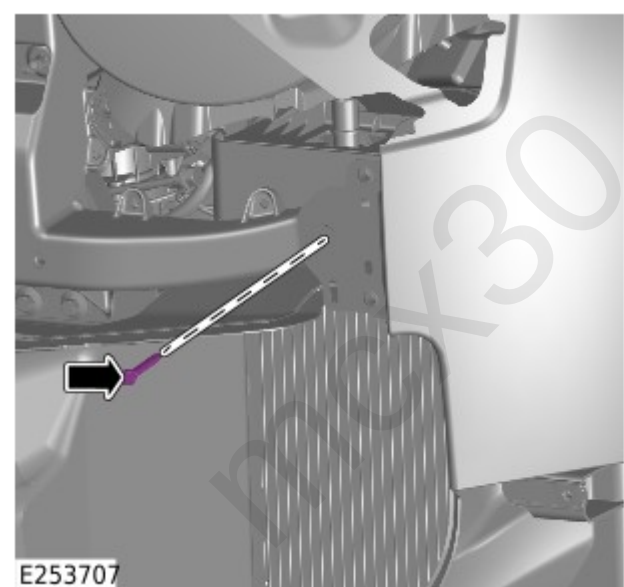
- Remove the 3 bolts.
- Remove the bracket.

8.



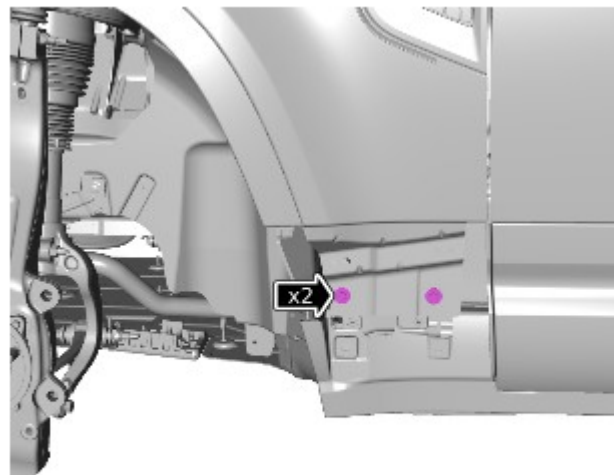
Remove the 3 bolts.

9.



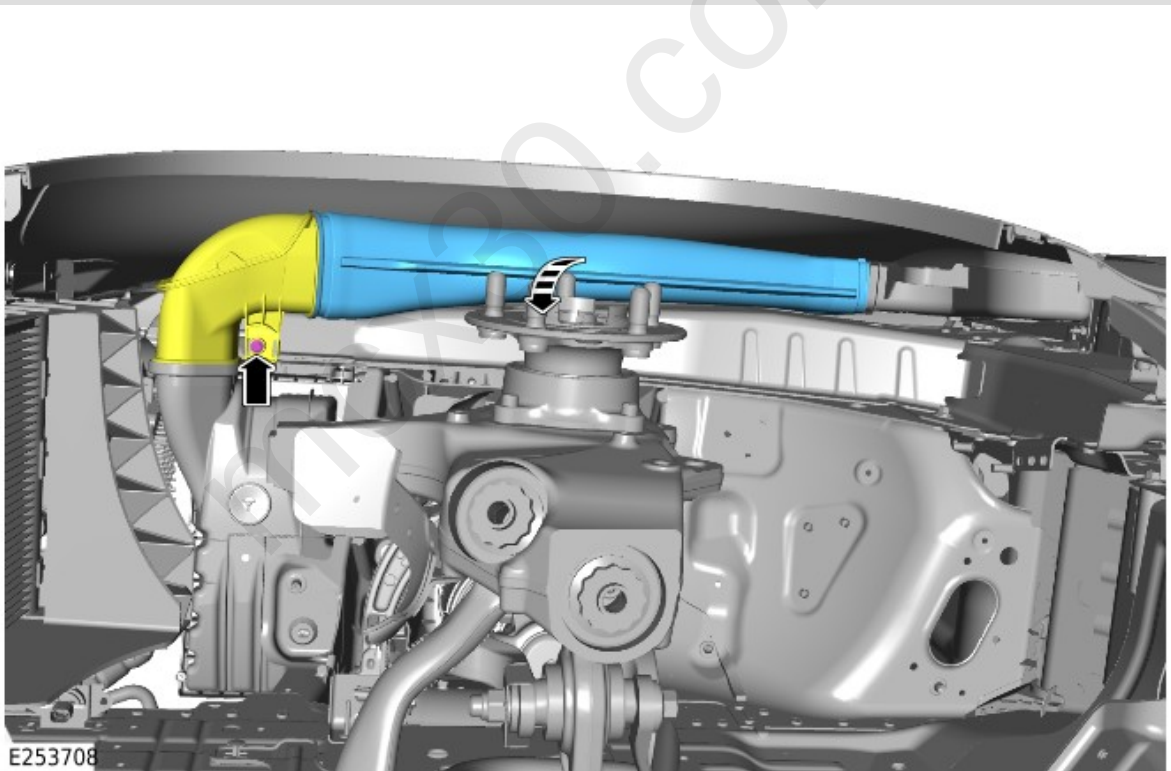
Remove the bolt.

10.



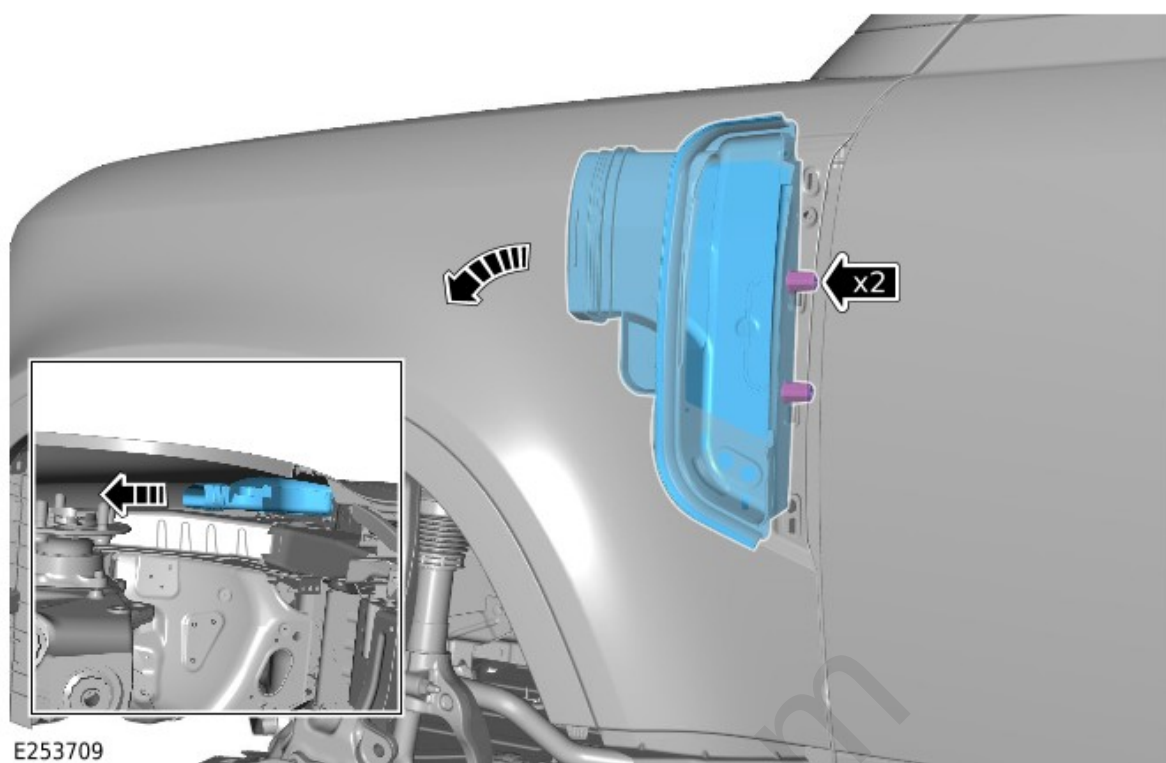
Remove the 2 bolts.

11.



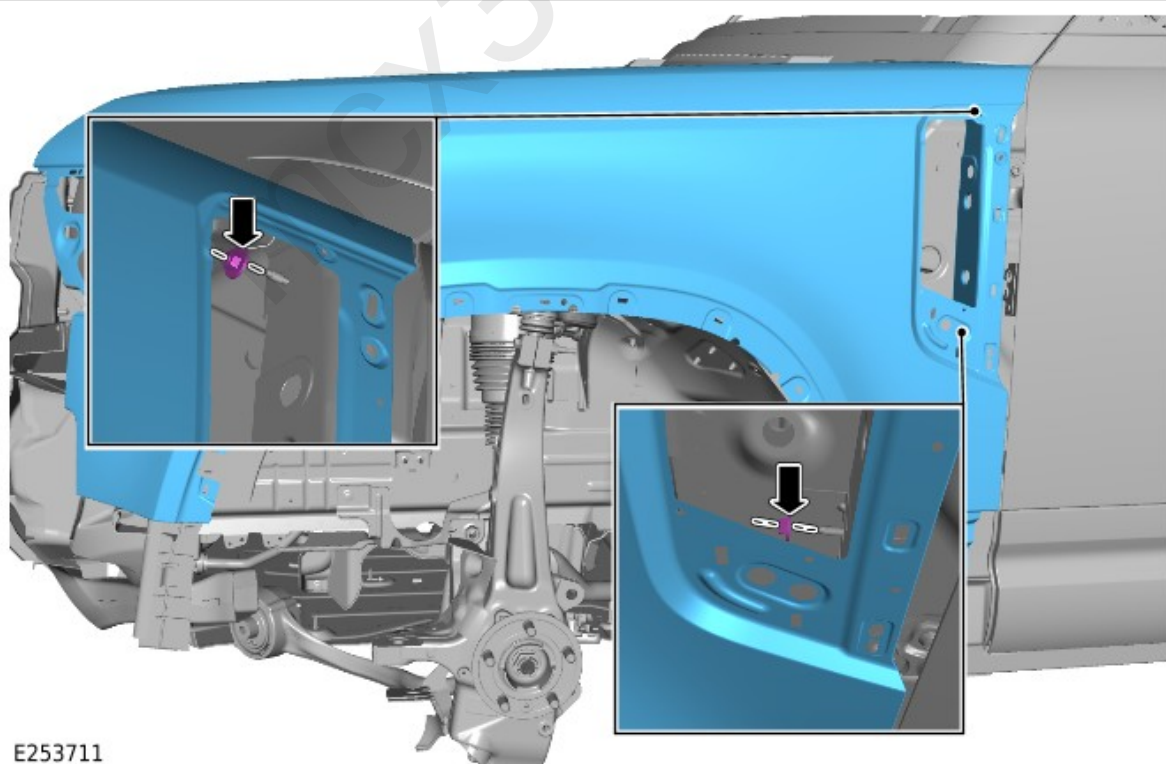
- Remove the bolt.
- Reposition the front air intake duct to get access to the center air intake duct.
- Remove the center air intake duct.

12.



- Release the 2 clips.
- Remove the rear air intake duct.

13.

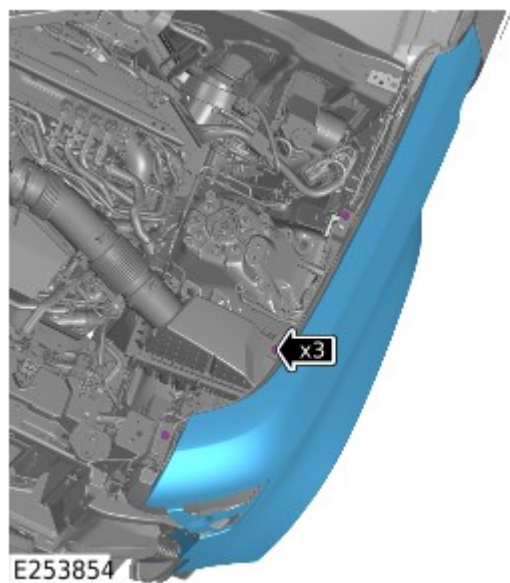


- Remove the 2 nuts.
- Remove the front left fender.

1.

 NOTE:

Only tighten the bolts finger tight at this stage.

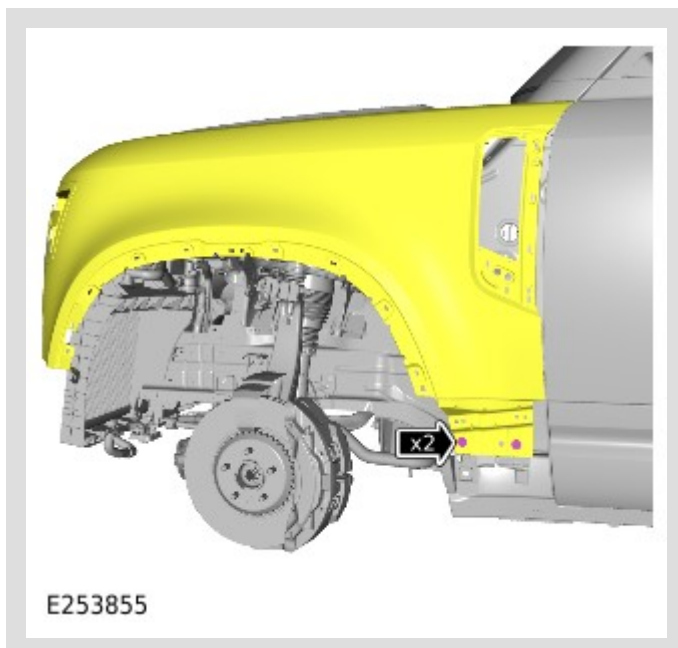


- Install the front fender.
- Install the 3 bolts.

2.

 NOTE:

Only tighten the bolts finger tight at this stage.



Install the 2 bolts.

3.

 NOTE:

Only tighten the nuts finger tight at this stage.

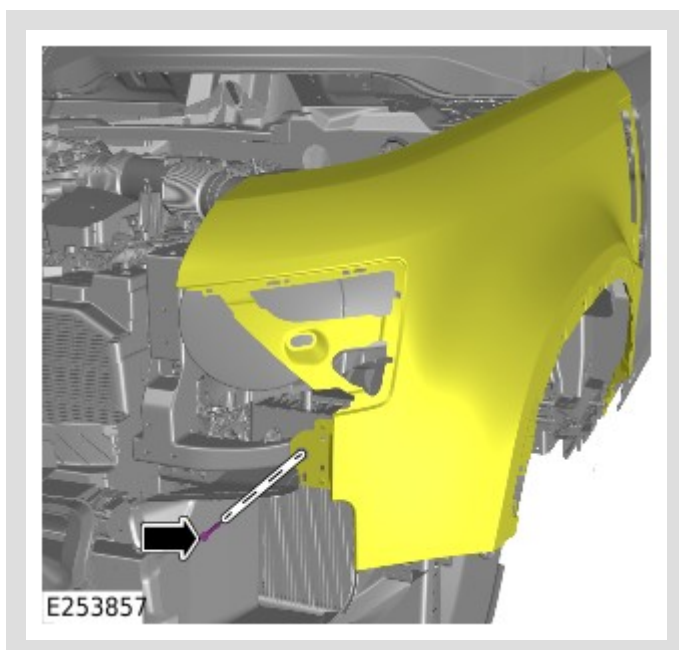


Install the 2 nuts.

4.

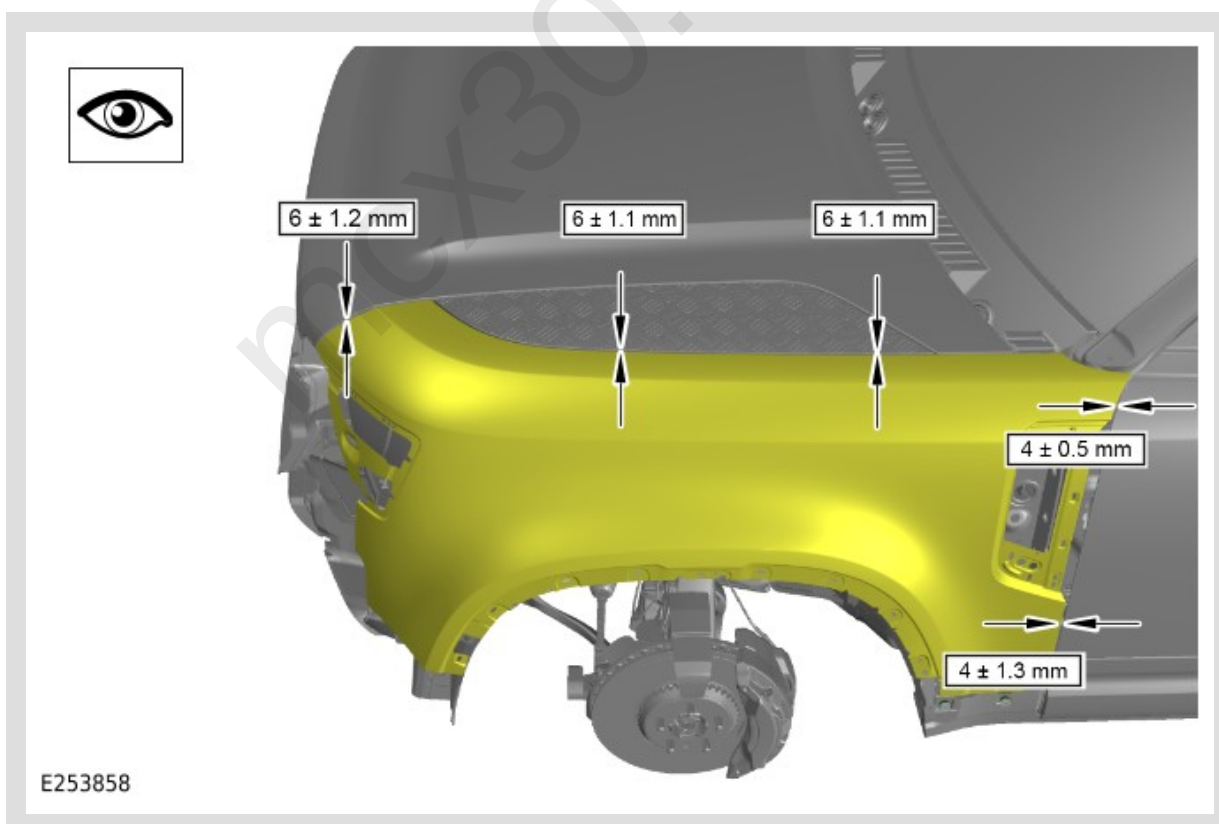
 NOTE:

Only tighten the bolt finger tight at this stage.



Install the bolt.

5.



Align the fender gaps to the surrounding body panels as illustrated.

6.

- Tighten the 3 upper bolts.

Torque: 10Nm

7.

- Tighten the 2 lower bolts.

Torque: 10Nm

8.

- Tighten the 2 rear nuts.

Torque: 10Nm

9.

- Tighten the front bolt.

Torque: 10Nm

10.

- Install the 2 clips.
- Install the rear air intake duct.

11.

- Install the center air intake duct.
- Reposition the front air intake duct into the correct location.
- Install and tighten the bolt.

Torque: 5Nm

12.

- Install the bracket.
- Install and tighten the 3 bolts.

Torque: 6Nm

13.

- Install the 5 clips.
- Install the access cover.

14.

Install the front fender trim panel.

Refer to: [Front Fender Trim Panel](#) (501-08 Exterior Trim and Ornamentation, Removal and Installation).

15.

Install the front bumper.

Refer to: [Front Bumper](#) (501-19 Bumpers, Removal and Installation).

16.

Install the front wheel arch liner.

Refer to: [Front Wheel Arch Liner](#) (501-02 Front End Body Panels, Removal and Installation).

17.

Install the front fender moulding.

Refer to: [Front Fender Moulding](#) (501-08 Exterior Trim and Ornamentation, Removal and Installation).

